



1. Live Work Shell Painting System

System	Grade of prepare Of Surface	Rank of Profile of Anchorage	BASE LAYER	LINK LAYER	LAYER ANTI-VEGETATIVE N° 1	LAYER ANTI-VEGETATIVE N° 2	Average Dry Film Thickness (Mils)				
							Background Layer	Layer of Link	Anti-coat Vegetative No. 1	Anti-coat Vegetative No. 2	TOTAL
1	SSPC-CP 5	2.5 - 3.0	High Solids Epoxy	Epoxy Coating Link (Intermediate)	Self-polishing Antifouling	Self-polishing Antifouling	5.0	4.0 - 5.0	5.0	5.0	19.0 - 20.0
INDUMARINE	Idem	Idem	Indu-510 Epoxy Primer	Indu-500 Link	Indu-600 Antifouling	Indu-600 Antifouling	Idem	Idem	Idem	Idem	Idem

2. System of Paint Hull Dead Work

System	Grade of prepare Of Surface	Profile Range Anchorage	LAYER OF BACKGROUND	INTERMEDIATE LAYER	LAYER FINAL	Average Dry Film Thickness (Mils)			
						Background Layer	Layer Intermediate	Final Layer	TOTAL
2	SSPC-CP 5	2.5 - 3.0	Epoxy Fund Adherent	Epoxy Polyamide	Polyurethane Two Components	5.0	5.0	2.0	12.0
INDUMARINE	Idem	Idem	Indu-510 Fund epoxy	Indu-530 Finish	Indu-400 Finish	Idem	Idem	Idem	Idem

3. Deck Paint System (Floor)

System	Grade of prepare Of Surface	Anchor Profile Range	Service	SINGLE LAYER	Average Film Thickness Dry (Mils)	
					Layer Finish	Total
3	SSPC-CP 2 SSPC-SP 3	To Create Roughness	Chains and Anchors	High Solids Epoxy	5.0	5.0
INDUMARINE	Idem	Idem	Idem	Indu-550 Epoxy HS	Indu-550 Epoxy HS	Idem
4	SSPC-CP 2 SSPC-SP 3	To Create Roughness	box of chains	High Solids Epoxy	8.0 - 10.0	8.0 - 10.0
INDUMARINE	Idem	Idem	Idem	Indu-550 Epoxy HS	Indu-550 Epoxy HS	Idem

4. Deck Paint System (Floor)

System	Grade of prepare Of Surface	Rank of Profile of Anchorage	Service	LAYER OF BACKGROUND	LAYER INTERMEDIATE	FINISH LAYER	Average Dry Film Thickness (Mils)			
							Background Layer	Layer Intermediate	Finish Coat	TOTAL
5	SSPC-CP 5	1.5 - 2.0	cover with Impact Protection	High Solid Epoxy		High Solid Epoxy	4.0	0.0	5.0	8.0
INDUMARINE	Idem	Idem	Idem	Indu-550 Epoxy HS		Indu-550 Epoxy HS	Idem		Idem	Idem
6	SSPC-CP 5	1.5 - 2.0	cover with Impact Protection	High Solid Epoxy		High Solid Epoxy	5.0	0.0	5.0	10.0
INDUMARINE	Idem	Idem	Idem	Indu-550 Epoxy HS		Indu-550 Epoxy HS	Idem		Idem	Idem
7	SSPC-CP 5	1.5 - 2.0	Heavy Cover without Impact Protection	High Solid Epoxy		High Solid Epoxy	8.0	0.0	8.0	16.0
INDUMARINE	Idem	Idem	Idem	Indu-550 Epoxy HS		Indu-550 Epoxy HS	Idem		Idem	Idem
8	SSPC-CP 5	1.5 - 2.0	Severe without Protection to impacts	High Epoxy Solid=90%			40.0	0.0	0.0	40.0
INDUMARINE	Idem	Idem	Idem	Indu-550 Epoxy HS			Idem		Idem	Idem

5. Paint System for Superstructure

System	Grade of prepare Of Surface	Rank of Profile of Anchorage	BASE LAYER	LAYER INTERMEDIATE	FINISH LAYER	Average Dry Film Thickness (Mils)			
						Background Layer	Layer Intermediate	Finish Coat	TOTAL
9	SSPC-CP 5	1.5 - 2.0	High Solid Epoxy	High Solid Epoxy (Grey recommended)	Two Component Polyurethane	5.0	5.0	2.0	12.0
INDUMARINE	Idem	Idem	Indu-550 Epoxy HS	Indu-550 Epoxy HS	INDU-400	Idem		Idem	Idem

6. Painting System for Control Console

System	Grade of prepare Of Surface	Rank of Profile of Anchorage	BASE LAYER PROMOTER OF ADHERENCE	LAYER FINISH	Average Dry Film Thickness (Mils)			
					BASE LAYER PROMOTER OF ADHERENCE	Finish Coat	Finish Coat	TOTAL
10	SSPC-CP 6	1.0 - 1.5	epoxy	Polyurethane Two Components	2.0	2.0	2.0	4.0
INDUMARINE	Idem	Idem	INDU-510	INDU-400	INDU-510	INDU-400	INDU-400	Idem

7. Painting System for Compartments

System	Grade of prepare Of Surface	Rank of Profile of Anchorage	Service	LAYER OF BACKGROUND	LAYER INTERMEDIATE	FINISH LAYER	Average Dry Film Thickness (Mils)			
							Background Layer	Layer Intermediate	Finish Coat	TOTAL
eleven	SSPC-CP 5	2.0 - 2.5	Drinking water	High Solid Epoxy (with certification for consumption Human)		High Solid Epoxy (With Certification for Consumer Human)	8.0	0.0	8.0	16.0
INDUMARINE	Idem	Idem	Idem	INDU-620		INDU-620	Idem		Idem	Idem
12	SSPC-CP 5	2.0 - 2.5	Drinking water (salt, of service among others)	High Solid Epoxy		High Solid Epoxy	8.0	0.0	8.0	16.0
INDUMARINE	Idem	Idem	Idem	INDU-620		INDU-620	Idem		Idem	Idem